

# ARTFLAME 400

# Manual bio-ethanol burner



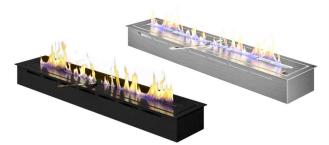








## code: A400







Artflame 400 bioethanol burner is crafted of 3mm brushed stainless steel or black steel enamel glossy black coated, equipped with SAFE CONTROL - ventilated safety chamber for thermal insulation and protection against overdue bioethanol outside the combustion chamber. The device is finished with an elevation frame with high tolerance for easy and safe mounting in any facade. Bioethanol quantity indicators allow easy operation, and ECO HEATER - V-shaped tank together with catalyst insert ensures full combustion process and proper flame. The Artflame burner are operated with us of a stainless cold handle for flame regulation or for turning the burner off. Optionally, the burners can be interconnected as modules to create an extended burner unit. Refiling is made quite easy for each burner by having support for bioethanol hose stub. Bioethanol pump is optional delivery.

# Specification bio-ethanol burner ARTFLAME 400:

| External dimensions in mm length / width / height  | 472 / 208 / 102                       |
|--|---------------------------------------|
| Flame line length in mm  | 300                                   |
| Flame height adjustment  | Manual – stainless cold handle        |
| Tank capacity  | 1,6 L                                 |
| Combustion time  | up to 6 h                             |
| Consumption average at maximum opening for 6 hours   | 0,26 L/h                              |
| Maximum heat kW/h or BTU/h   | 1,52 kW/h & 5200 BTU/h                |
| Calorific value of fuel /with consumption of 1 L bioethanol (7,4 kW/kg x 0,789 kg/L = $5,839$ kW/L & $19,920$ BTU/L)   | 5,839 kW/L & 19,920 BTU/L             |
| Net weight without bioethanol  | 10 kg                                 |
| Required min air venting grid for proper combustion cm2 (100cm2 x 1.92kW)  | 152 cm2                               |
| Operating airflow rate, factor $99.4 \text{ Nm}^3/\text{h} / 0.1 \text{L/h}$   | 25,8 Nm <sup>3</sup> /h / 0,26 L/h *  |
| $\label{eq:minimal} \mbox{Minimal room size } m^3 \mbox{ (desired temp. increase with 5°C) \& heating area capacity 0,1kW per 1 m^2 for well-insulated space}$ | 31 m <sup>3</sup> & 26 m <sup>2</sup> |

<sup>\*</sup> Nm³ stands for m³ of gas in normal conditions (101235 Pa) The value includes the moisture content of ambient air 50% relative humidity Rh Note: All calculations and figures presented are based on controlled testing and should be considered as theoretical estimates. Actual performance may vary due to environmental conditions, room configuration, and usage patterns.















#### **Availability**

Our 9 basic models varying in dimensions from 400 to 1200 mm with heating output from 2,1 to 6,24 kW/h as single unit. Our unique design delivers the ability to combine burners into modules, this option gives almost unlimited adaptability to combine different flame length.

# Safety "SAFE CONTROL chamber"

All our Artflame burners are equipped with SAFE CONTROL – a ventilated sealed safety chamber, which is designed to pick up any spillage during refilling, same time this prevent from transfer heat outside the burner primer zone, with this SAFE CONTROL our burners can be directly installed in any furniture applications etc. without transferring any heat outside.

#### Repeatability

Production at every step supervised and performed by a modern machine park: laser or water cutting machines, press brakes, and welding robots.

- 1. Catalyst / heater insert
- Ventilated torch primary zone, and overflow safety chamber
- Slider for smooth adjustment of intend flame and to turn burner on/off
- 4. Cold handle for zipper controls the slider
- 5. Refilling hole fits the diameter of the funnel or bio pomp hose stub.
- 6. Level indicator, quantity of bioethanol min / max
- Mounting elevation frame for easy installation in any facade
- 8. Ventilation "secondary air zone" safety chamber
- 9. Optional façade, installation cut out dimensions 560 x 192 x min 110mm

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# **Ecology**

The materials used meet EU requirements and our suppliers meet the CE certified. The device has an ECO HEATER - a V-shaped tank, together with a catalyst insert ensure proper combustion behavior, primer zone where gaseous fuels are easily mixed with air and burn directly through gas phase reaction.

#### Quality

Artflame burners made of high-quality acid-resistant steel – heat-resistant, which is characterized by continuous operation at elevated temperatures. Numerous structural reinforcements have been used to ensure the stability of the structure to insure control and safety in use.

#### Warranty

All burners pass the control path, including a leak test.

Manufactured and tested according European Standard EU norm EN 16647 Predicate to test report no. 3515 A1 21

